



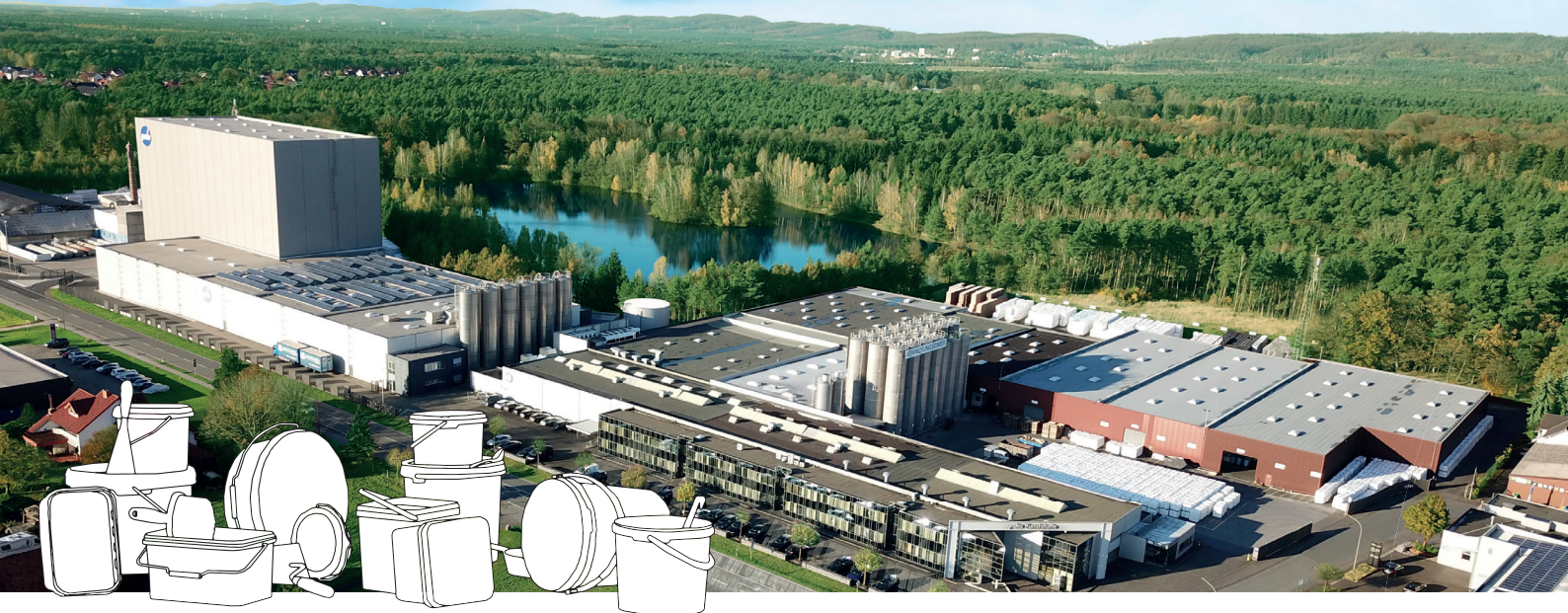
FOOD  
NON-FOOD  
LIGHTWEIGHT SERIES  
RECYCLING SERIES




PACKAGING BUCKETS




# A SUSTAINABLE FAMILY-OWNED BUSINESS




## FACTS

 groku Kunststoffe GmbH,  
in Schloß Holte-Stukenbrock,  
Germany since 1970

 Manufacturer of  
plastic packaging

- Food
- Non-food
- Lightweight series
- Recycling series

 Export to  
> 15 countries in Europe

## OUR ADDED VALUE

- Packaging development / consulting
- Sustainable product design
- Certified sustainability with REDcert<sup>2</sup>, Sedex, Made for Recycling, BRC, ISO50001
- Automated production and logistics processes
- Full data transparency

Sustainable action is part of our company strategy. Our success story of now over 55 years is based on the fundamental values of a strong and trusting business relationship with our customers and suppliers.

The essential prerequisites are a consistently high quality combined with openness for product innovation. We are a down-to-earth, owner-managed, family-owned company and are therefore conscious not just of our responsibility for our employees, but also of the increasingly important responsibility for our environment.

We are the ideal supplier of sustainable packaging solutions for you.



Fully-automated high bay warehouse for finished products.



First-class automated production processes

At groku we believe that more sustainability is necessary for our future. That is why we focus on the topics of recycling and circular economy. Since 2011, we have produced over 15 million buckets from post-consumer recycled material. With our customers by our side, we will make our way to a sustainable future. Together, step by step!

# THE GROKU GREEN LOOP



- Monomaterial packaging
- Recycled material content up to 100%
- Customised colours available
- Decoration options - in mould labelling (IML)
- Certification and CO<sub>2</sub> reduction



## CERTIFICATIONS

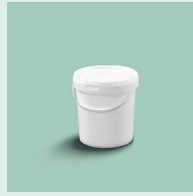
PACKAGING BUCKETS



# PRODUCT RANGE

## EZE

ART. NO.  
DIN  
Ø MAX.  
Height



**EZE 1180**  
1.2 litres  
132 mm  
132 mm



**EZE 2300**  
2.2 litres  
175 mm  
132 mm



**EZE 3000**  
3.1 litres  
200 mm  
139 mm



**EZE 3300**  
3.5 litres  
227 mm  
123 mm



**EZE 3500**  
3.7 litres  
226 mm  
125 mm



**EZE 3800**  
3.9 litres  
200 mm  
177 mm

ART. NO.  
DIN  
Ø MAX.  
Height



**EZE 5400**  
5.5 litres  
227 mm  
180 mm



**EZE 5500**  
5.7 litres  
227 mm  
187 mm



**EZE 5600**  
5.7 litres  
226 mm  
195 mm



**EZE 8600**  
9.0 litres  
265 mm  
222 mm



**EZE 9000**  
9.5 litres  
269 mm  
227 mm



**EZE 10001**  
10.3 litres  
265 mm  
257 mm

ART. NO.  
DIN  
Ø MAX.  
Height



**EZE 10000**  
10.7 litres  
265 mm  
265 mm



**EZE 10800**  
11.2 litres  
265 mm  
281 mm



**EZE 11000**  
11.2 litres  
265 mm  
222 mm



**EZE 12000**  
12.2 litres  
292 mm  
241 mm



**EZE 12500**  
12.6 litres  
291 mm  
257 mm



**EZE 15000**  
14.8 litres  
292 mm  
299 mm

## HOM

ART. NO.  
DIN  
Ø MAX.  
Height



**HOM 2800**  
2.5 litres  
201 mm  
119 mm



**HOM 4000**  
3.7 litres  
201 mm  
170 mm



**HOM 5800**  
6.2 litres  
225 mm  
229 mm



**HOM 13000**  
13.6 litres  
326 mm  
216 mm



**HOM 16000**  
15.9 litres  
326 mm  
248 mm



**HOM 18000**  
17.2 litres  
300 mm  
339.5 mm

ART. NO.  
DIN  
Ø MAX.  
Height



**HOM 18500**  
17.5 litres  
326 mm  
278 mm



**HOMP 18500**  
17.5 litres  
326 mm  
278 mm



**HOM 20000**  
19.5 litres  
326 mm  
309 mm



**HOMP 20000**  
19.5 litres  
326 mm  
309 mm



**HOM 21000**  
21.2 litres  
326 mm  
333 mm



**HOM 26000**  
27.5 litres  
385 mm  
325 mm

ART. NO.  
DIN  
Ø MAX.  
Height



**HOM 30000**  
32.0 litres  
385 mm  
382 mm

BUCKETS ROUND

## EOP



**ART. NO.** EOP 1300  
**DIN** 1.3 litres  
**Ø MAX.** 170 x 130 mm  
**Height** 118 mm



**ART. NO.** EOP 3000  
**DIN** 3.6 litres  
**Ø MAX.** 241 x 178 mm  
**Height** 159 mm



**ART. NO.** EOP 5500  
**DIN** 6.1 litres  
**Ø MAX.** 290 x 210 mm  
**Height** 182 mm



**ART. NO.** EOP 12500  
**DIN** 12.5 litres  
**Ø MAX.** 346 x 266 mm  
**Height** 241 mm



**ART. NO.** EOP 15000  
**DIN** 15.5 litres  
**Ø MAX.** 380 x 300 mm  
**Height** 250 mm



**ART. NO.** EOP 15001  
**DIN** 14.0 litres  
**Ø MAX.** 380 x 300 mm  
**Height** 240 mm



**ART. NO.** EOP 18000  
**DIN** 18.2 litres  
**Ø MAX.** 380 x 300 mm  
**Height** 300 mm



**ART. NO.** EOP 18005  
**DIN** 18.2 litres  
**Ø MAX.** 380 x 300 mm  
**Height** 300 mm

## EOE



**ART. NO.** EOE 11000  
**DIN** 11.6 litres  
**Ø MAX.** 344 x 264 mm  
**Height** 218 mm



**ART. NO.** EOE 12500  
**DIN** 12.8 litres  
**Ø MAX.** 344 x 264 mm  
**Height** 239 mm

## EOX



**ART. NO.** EOX 5500  
**DIN** 5.8 litres  
**Ø MAX.** 279 x 199 mm  
**Height** 187 mm



**ART. NO.** EOX 11000  
**DIN** 11.4 litres  
**Ø MAX.** 345 x 265 mm  
**Height** 219 mm



**ART. NO.** EOX 12500  
**DIN** 12.5 litres  
**Ø MAX.** 345 x 265 mm  
**Height** 239.5 mm



**ART. NO.** EOX 15000  
**DIN** 15.8 litres  
**Ø MAX.** 392 x 302 mm  
**Height** 231 mm



**ART. NO.** EOX 17000  
**DIN** 16.5 litres  
**Ø MAX.** 392 x 302 mm  
**Height** 242 mm



**ART. NO.** EOX 19000  
**DIN** 18.1 litres  
**Ø MAX.** 392 x 302 mm  
**Height** 268 mm



**ART. NO.** EOXP 19000  
**DIN** 18.1 litres  
**Ø MAX.** 392 x 302 mm  
**Height** 268 mm

## GROKU CHECK

### OUR PACKAGING BUCKETS

- ✓ have a capacity of 1 to 32 litres
- ✓ are available in standard white, transparent or customised colours based on pantone or RAL specifications
- ✓ are decorated using an in-mould labelling (IML) process – for highly expressive designs
- ✓ are available with metal and plastic handles
- ✓ are mono-material packaging
- ✓ are recyclable packaging



## ERE



ART. NO.	ERE 3000	ERE 3500	ERE 3600	ERE 5700
DIN	3.2 litres	3.6 litres	3.5 litres	5.8 litres
Ø MAX.	251 x 169 mm	286 x 198 mm	238 x 158 mm	286 x 198 mm
↕Height	115 mm	101 mm	137.5 mm	151 mm

## EQE



ART. NO.	EQE 2700	EQE 3000	EQE 3500	EQE 4400	EQE 5500	EQES 5500
DIN	2.7 litres	3.4 litres	3.5 litres	4.4 litres	5.5 litres	5.2 litres
Ø MAX.	200 x 200 mm	200 x 200 mm	200 x 200 mm	200 x 200 mm	200 x 200 mm	200 x 200 mm
↕Height	106 mm	130 mm	140 mm	174 mm	200 mm	210 mm

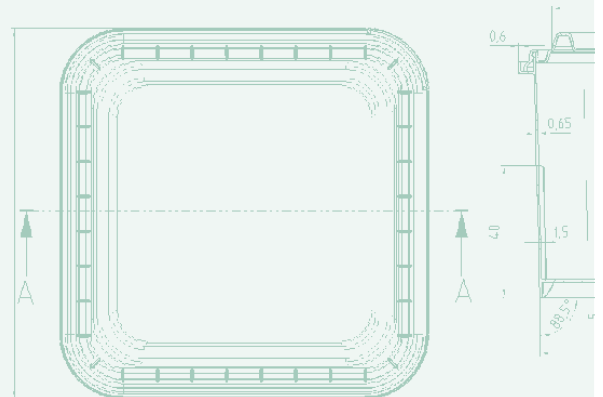


ART. NO.	EQE 8000	EQE 10500
DIN	8.3 litres	10.4 litres
Ø MAX.	287 x 247 mm	287 x 247 mm
↕Height	180 mm	215 mm

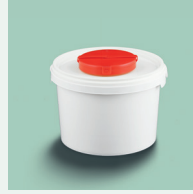
## GROKU ON TOP

COULDN'T FIND THE RIGHT PRODUCT FOR YOU?

- ✓ Our product developers will design the ideal packaging product together with you
- ✓ Benefit from years of experience in the development of plastic packaging and from customised tool solutions
- ✓ Extremely accurate tools that conserve resources and reduce material consumption through optimal article design to further improve sustainability



## SHARPS CONTAINERS



ART. NO.  
DIN  
Ø MAX.  
↕Height

MZE 3000  
2.8 litres  
195 mm  
146 mm

MZE 5600  
5.8 litres  
220 mm  
225 mm

MZE 12000  
12 litres  
296 mm  
251 mm

## TISSUE/ WIPES DISPENSERS

AVAILABLE  
FOR ALL  
PRODUCTS.



ART. NO.  
DIN

TISSUE/WIPE  
DISPENSERS  
1L - 32 litres

## SPOUTS

AVAILABLE  
FOR ALL  
PRODUCTS.



ART. NO.  
DIN

SPOUTS  
1L - 32 litres

## SEALING LIDS



ART. NO.  
DIN

SEALING LIDS  
1L - 32 litres

## INLAY ROUND



ART. NO.  
DIN

Inlay 5000  
5.0 litres

Inlay 8000  
8.0 litres

Inlay 12000  
12.0 litres

HOM 26000  
HOM 30000

## PRODUCT NOTES



ALL PRODUCTS ARE AVAILABLE WITH RECYCLED MATERIAL CONTENT.



SEALING LIDS: POSSIBLE FOR ALL MARKED PRODUCTS.



ALL MARKED PRODUCTS ARE AVAILABLE AS LIGHTWEIGHT CONTAINERS.



INLAY ROUND: POSSIBLE FOR ALL MARKED PRODUCTS.



part of your success

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