



Packaging buckets



A sustainable family-owned business

groku Kunststoffe GmbH is a third-generation, owner-managed family business and a fully automated producer of plastic buckets. Sustainable action is based on our corporate company strategy.

With 180 employees, our plant in Schloß Holte-Stukenbrock is one of the largest single plants in its sector in Europe. A success story spanning more than 55 years is based on the fundamental values of a solid and trusting business relationship with our customers and suppliers.

The basic prerequisites are consistently high quality coupled with an open mind for product innovations. Our aim is to develop resource-saving packaging solutions whose production and use leave as little trace on the planet as possible.

To achieve this, we are reducing the carbon footprint of our production and constantly increasing the recyclability of our products. This sense of responsibility determines every action our employees take.

Facts



groku Kunststoffe GmbH, in Schloß Holte-Stukenbrock, Germany since 1970



Manufacturer of plastic packaging



Export to > 15 countries in Europe



- Monomaterial packaging
- Recycled material content up to 100%
- Customised colours available
- Decoration options - in mould labelling (IML)
- Certification and CO₂ reduction

Recycling

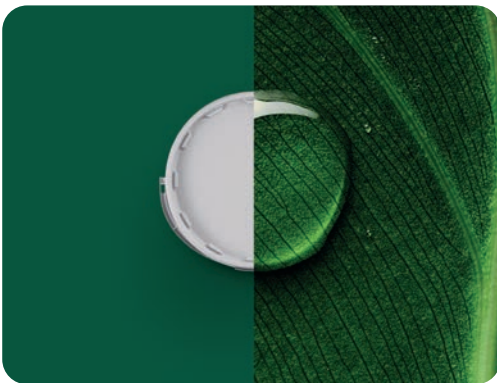
30 million
buckets
from PCR
since 2011

At groku, we are convinced that our future needs to be even more sustainable.

We are therefore focussing on recycling and the circular economy.



Sustainability goals



We use new types of recycplate that are selected depending on the application. We are continuously developing our packaging to make it even lighter and reduce material consumption.

We use modern, energy-efficient technologies to reduce our energy consumption and promote sustainable production processes, and we create a verified corporate carbon footprint (CCF) every year with the aim of reducing our carbon footprint by 40-50% by 2030. Our overarching goal: climate neutrality by 2040.



100
Injection
moulding
machines



Seals and partnerships



EZE

ART. NO.
DIN
Ø MAX.
Height



EZE 1180
1.2 litres
132 mm
132 mm



EZE 2300
2.2 litres
175 mm
132 mm



EZE 3000
3.1 litres
200 mm
139 mm



EZE 3300
3.5 litres
227 mm
123 mm



EZE 3500
3.7 litres
226 mm
125 mm



EZE 3800
3.9 litres
200 mm
177 mm



ART. NO.
DIN
Ø MAX.
Height

EZE 4400
4.6 litres
227 mm
157 mm



EZE 5400
5.5 litres
227 mm
180 mm



EZE 5500
5.7 litres
227 mm
187 mm



EZE 5600
5.7 litres
226 mm
195 mm



EZE 8600
9.0 litres
265 mm
222 mm



EZE 9000
9.5 litres
269 mm
227 mm



ART. NO.
DIN
Ø MAX.
Height

EZE 10001
10.3 litres
265 mm
257 mm



EZE 10000
10.7 litres
265 mm
265 mm



EZE 10800
11.2 litres
265 mm
281 mm



EZE 11000
11.2 litres
291 mm
222 mm



EZE 12000
12.2 litres
292 mm
241 mm



EZE 12500
12.6 litres
291 mm
257 mm



ART. NO.
DIN
Ø MAX.
Height

EZE 15000
14.8 litres
292 mm
299 mm

HOM

ART. NO.
DIN
Ø MAX.
Height



HOM 2800
2.5 litres
201 mm
119 mm



HOM 4000
3.7 litres
201 mm
170 mm



HOM 5800
6.2 litres
225 mm
229 mm



ART. NO.
DIN
Ø MAX.
Height

HOM 13000
13.6 litres
326 mm
216 mm



HOM 14000
12.65 litres
302 mm
285 mm



HOM 16000
15.9 litres
326 mm
248 mm



HOM 18000
17.2 litres
300 mm
339.5 mm



HOM 18500
17.5 litres
326 mm
278 mm



HOMP 18500
17.5 litres
326 mm
278 mm



ART. NO.
DIN
Ø MAX.
Height

HOM 19500
18.0 litres
302 mm
355 mm



HOM 20000
19.5 litres
326 mm
309 mm



HOMP 20000
19.5 litres
326 mm
309 mm



HOM 21000
21.2 litres
326 mm
333 mm



HOM 26000
27.5 litres
385 mm
325 mm



HOM 30000
32.0 litres
385 mm
382 mm

EOP

ART. NO.
DIN
Ø MAX.
Height

EOP 1300

1.3 litres
170 x 130 mm
118 mm

EOP 3000

3.6 litres
241 x 178 mm
159 mm

EOP 5500

6.1 litres
290 x 210 mm
182 mm

EOP 12500

12.5 litres
346 x 266 mm
241 mm

EOP 15000

15.5 litres
380 x 300 mm
250 mm

EOP 15001

14.0 litres
380 x 300 mm
240 mm

ART. NO.
DIN
Ø MAX.
Height

EOP 18000

18.2 litres
380 x 300 mm
300 mm

EOP 18005

18.2 litres
380 x 300 mm
300 mm

EOE

ART. NO.
DIN
Ø MAX.
Height

EOE 11000

11.6 litres
344 x 264 mm
218 mm

EOE 12500

12.8 litres
344 x 264 mm
239 mm

EOX

ART. NO.
DIN
Ø MAX.
Height

EOX 5500

5.8 litres
279 x 199 mm
187 mm

EOX 11000

11.4 litres
345 x 265 mm
219 mm

EOX 12500

12.5 litres
345 x 265 mm
239.5 mm

EOX 15000

15.8 litres
392 x 302 mm
231 mm

EOX 17000

16.5 litres
392 x 302 mm
242 mm

EOX 19000

18.1 litres
392 x 302 mm
268 mm

ART. NO.
DIN
Ø MAX.
Height

EOXP 19000

18.1 litres
392 x 302 mm
268 mm

Our packaging buckets

- ✓ have a capacity of 1 to 32 litres
- ✓ are available in standard white, transparent or customised colours based on pantone or RAL specifications
- ✓ are decorated using an in-mould labelling (IML) process – for highly expressive designs
- ✓ are available with metal and plastic handles
- ✓ are mono-material packaging
- ✓ are recyclable packaging



ERE

ART. NO.
DIN
Ø MAX.
⇒Height

ERE 3000
3.2 litres
251 x 169 mm
115 mm

ERE 3500
3.6 litres
286 x 198 mm
101 mm

ERE 3600
3.5 litres
238 x 158 mm
137.5 mm

ERE 5700
5.8 litres
286 x 198 mm
151 mm

EQE

ART. NO.
DIN
Ø MAX.
⇒Height

EQE 2700
2.7 litres
200 x 200 mm
106 mm

EQE 3000
3.4 litres
200 x 200 mm
130 mm

EQE 3500
3.5 litres
200 x 200 mm
140 mm

EQE 4400
4.4 litres
200 x 200 mm
174 mm

EQE 5000
5.4 litres
200 x 200 mm
200 mm

EQE 5500
5.5 litres
200 x 200 mm
200 mm



ART. NO.
DIN
Ø MAX.
⇒Height

EQES 5500
5.8 litres
200 x 200 mm
210 mm

EQE 8000
8.3 litres
287 x 247 mm
180 mm

EQE 10500
10.4 litres
287 x 247 mm
215 mm

Buckets **roval****ROV**

ART. NO.
DIN
Ø MAX.
⇒Height

ROV 15000
16.4 litres
390 x 300 mm
237 mm

ROV 17000
17.1 litres
390 x 300 mm
247 mm

ROV 19000
18.7 litres
390 x 300 mm
271 mm

groku Individuell

- ✓ Our product developers will design the ideal packaging product together with you
- ✓ Benefit from years of experience in the development of plastic packaging and from customised tool solutions
- ✓ Extremely accurate tools that conserve resources and reduce material consumption through optimal article design to further improve sustainability



SHARPS CONTAINERS

TISSUE/ WIPES DISPENSERS

ART. NO.
DIN
Ø MAX.
Height

AVAILABLE
FOR ALL
PRODUCTS.

ART. NO.
DIN

MZE 3000
2.8 litres
195 mm
146 mm

MZE 5600
5.8 litres
220 mm
225 mm

MZE 12000
12 litres
296 mm
251 mm



**TISSUE/WIPE
DISPENSERS**
1L - 32 litres

SPOUTS

AVAILABLE
FOR ALL
PRODUCTS.

ART. NO.
DIN



SPOUTS
1L - 32 litres

SEALING LIDS



ART. NO.
DIN



SEALING LIDS
1L - 32 litres

INLAY ROUND



ART. NO.
DIN



Inlay 5000
5.0 litres

Inlay 8000
8.0 litres

Inlay 12000
12.0 litres

HOM 26000
HOM 30000

Produkt notes



All products are available with recycled material content.



All marked products are available as lightweight containers.



Sealing lids: Possible for all marked products.



INLAY ROUND: Possible for all marked products.



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